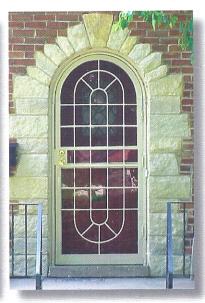


## **DOORS & WINDOWS**







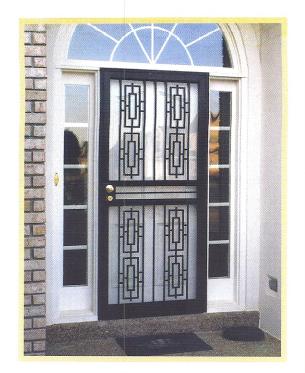






STEEL SECURITY STORM DOORS

Welcome Home



# THE CLASSIC SERIES



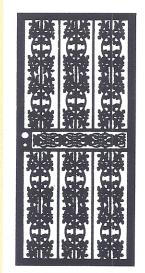
AO PLAIN BAR



A1 SENTINEL



A2 SENTRY



A3 SOUTHERN OAK



A21 CAMILLE



A31 ACORN



**B4 BIRD OF PARADISE** 



**B5 GUARDIAN** 



**B6 SPANISH LACE** 



B42 QUADRAFLIGHT



B82 SERENITY



C4 GRAND BIRD



C6 GRAND PADRE

# THE CLASSIC SERIES



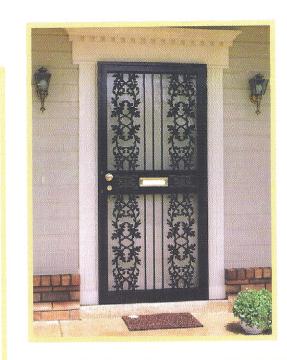
C7 GRAND FOILLAGE



C8 GRAND OAK



D7 HOOSIER OAK



F4 NIGHT WATCH



F6 GATEKEEPER



F48 PROTECTOR



H4 SEASON-ALL

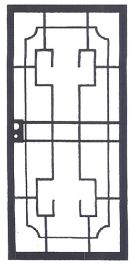


H6 AVON

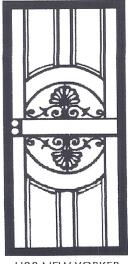
All Doors Pictured Are Scaled 36" X 80". Other Sizes Will Alter Door Style's Appearance.



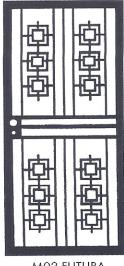
H9 SOLAR VIEW



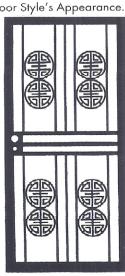
H10 EASTERN FLAIR



H20 NEW YORKER



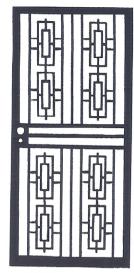
MO2 FUTURA



M05 ORIENT



## THE CLASSIC SERIES



M07 GEOMETRIC



M08 AVANTE



P4 GRAND ENTRANCE



P7 OAKEN FRAME



P8 NATCHEZ



P9 FRENCH QUARTER



K1 LAKEVIEW



K2 CHIPPENDALE

# CLASSIC SERIES LOCK OPTIONS

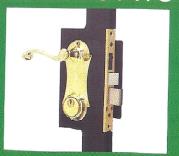


Universal Lock

This option includes double cylinder deadbolt and keyed knob set. Available in polished brass standard or optional antique brass.



Super Security UniLock Complete with 1" throw deadbolt and day latch feature to lock from outside while still being able to open from inside. Available in polished brass, antique brass or brushed chrome.



Super Security UniLock/Lever Set

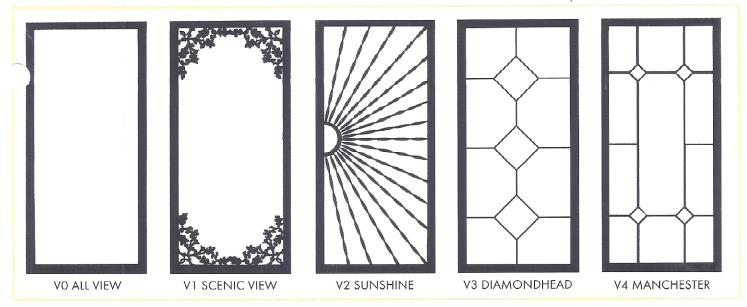
Same features as Super Security Uni-Lock with elegant solid brass levers. Available in polished brass, antique brass or brushed chromo.



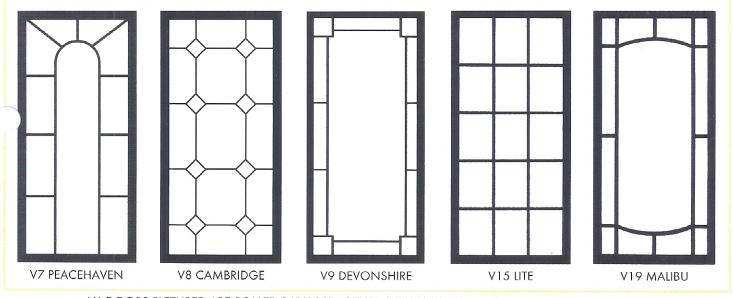
Brass Slimline Lever Set

Featuring a double cylinder deadbalt. Inside thumb turn optiona Available in polished brass, antique brass or brushed chrome.

# THE DECORATOR SERIES



All Decorator Doors are complete with full glass and screen and include brass finish slimline lock (antique brass and brushed aluminum finishes optional).



ALL DOORS PICTURED ARE SCALED 36" X 80". OTHER SIZES WILL ALTER DOOR STYLE'S APPEARANCE.

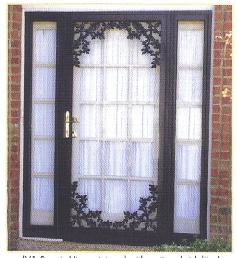
The Decorator series is a great way to maximize your view and still have the strength and structure of a 16 gauge steel door. With the decorator series you can add new architectural charm to your home or choose a V-O All-View for the absolute maximum amount of glass you can receive on any storm door. Because the Decorator series is constructed from heavy gauge steel tubing it is now possible to create a frame much more narrow than any other door and still provide incredible strength.



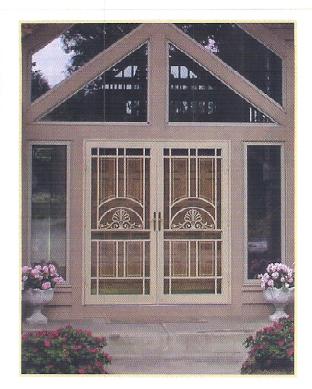
Cutaway view of our 16 gauge steel tube frame

Decorator Series doors include a Double Cylinder Brass Slimline Lock





(V1 Scenic View pictured with optional sidelites)



## THE STUDIO COLLECTION

We offer the Studio Collection for the discriminating homeowner who appreciates having the absolute best. Featuring timeless designs copyrighted by Home Guard, these doors include full view tempered glass and screen panel as well as a solid brass European slimline lock. Aluminum glass framing insures long life while the 3" heavy steel master frame provides the maximum security for your home.





G1 WILMINGTON

**G2 STRATFORD** 

G3 TULIP



G4 MADISON



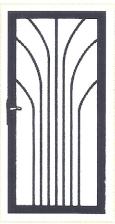
G5 MANHATTAN



G6 CENTURION



G7 MADRID



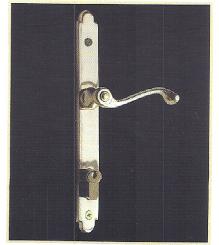
G8 DECO



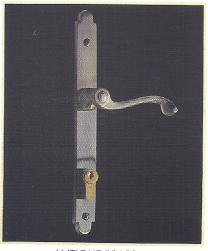
G10 PARK AVENUE

Studio Collection Lock Options

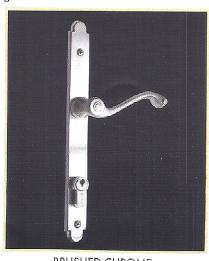
No Studio Collection door would be complete without the European Slimline Lock with double cylinder deadbolt lock. (Finish options are pictured below.) Due to the style of these doors, matching sidelites are not available.



SOLID BRIGHT BRASS (STANDARD)



**ANTIQUE BRASS** 



**BRUSHED CHROME** 



#### **ADVANTAGE**

Features Standard to All Home Guard Security Storm Doors.









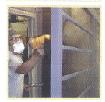












#### **Solid Construction**

Cutaway of door panel demonstrates 16 gauge steel tube frame welded to 11 gauge lasercut steel decorative panel for a lifetime of security and beauty.

Tempered Safety Glass
Features powdercoated aluminum
frame and bulb seal for airtight
weatherproofing.

Fiberglass Mesh Screen
Durable screen for
ventilation and protection
from unwanted pests.

#### **Door Frame**

Heavy gauge metal door frame features high pile weather-stripping for an improved seal and high security.

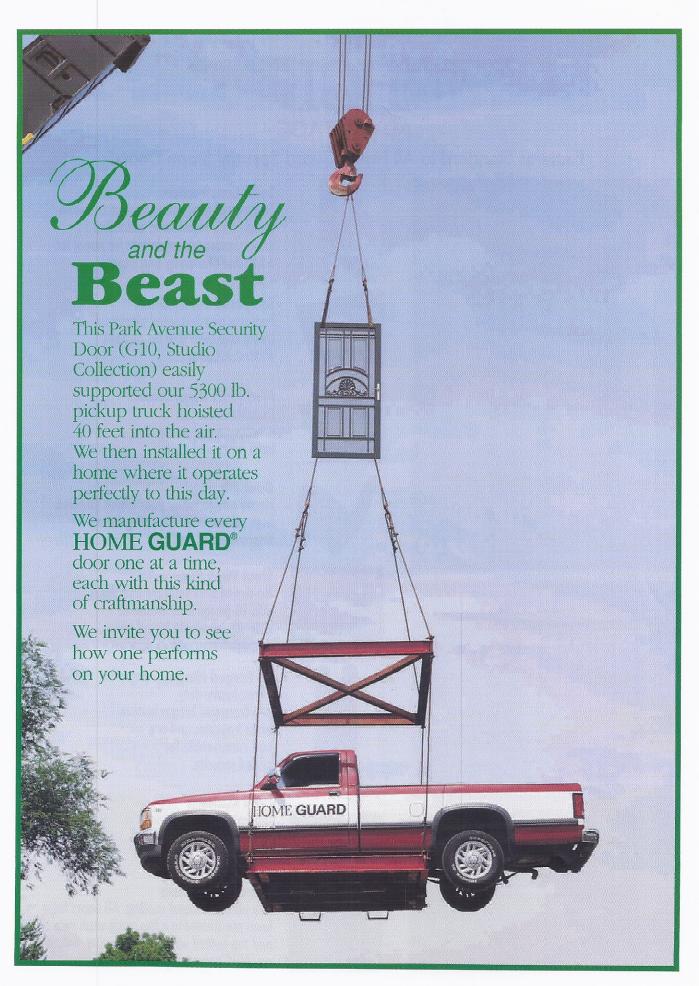
Steel Vault Pin
Hardened steel vault pin that closes
into 16 gauge door frame to
virtually eliminate forced entry
through hinge side of door.

7" Forged Hinge
Three heavy-duty,
powdercoated hinges feature
brass knuckles and are
non-removeable for
added security.

**Door Closer**High-strength pneumatic door operator for years of trouble-free operation.

#### **Powdercoat Finish**

The ultimate metal coating. All doors have been pre-treated in a five stage wash system and top coated with a high-quality, bakedon, TGIC polyester powdercoat finish.



# NEW DIMENSIONS

# Lasercut Steel Security Storm Doors

Make a statement with your doorways while protecting your home and family with these beautiful Steel Security Storm Doors from the leader in home security doors. By combining art-carved metal sheets with heavy-gauge steel tubing, the result is unique beauty, superior insulation and increased security.



**FIREBURST** 



CORINTHIAN



WATERFORD



AVALON



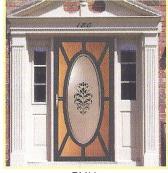
PHOENIX



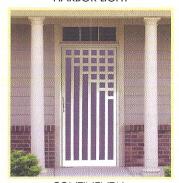
HARBOR LIGHT



**BORDEAUX** 



**OVAL** 



CONTINENTAL



Cutaway of door panel demonstrates 16 gauge steel tube frame welded to 11 gauge lasercut steel decorative panel for a lifetime of security and beauty.







LIBERTY

# 10 Steps to the Industry's Finest Steel Security Storm Door



We begin with furniture grade 16 gauge hot rolled steel and cut to precision lengths for assembly.

2



The steel is then skillfully punched, drilled, rolled and twisted to create intricate and unique designs.

3



All mitred corners and each steel joint is welded at over 1000 degrees to form a solid piece of steel for structural integrity.

4



After welding, grinders hand smooth each weld with three different types of abrasives until the joints are silvery smooth.

5



Each door then enters a five stage wash system where they are degreased, rinsed, phosphated and sealed prior to powder coating.

6



Every door is then grounded to create a magnetic charge to attract and hold the polyester powder coating until it reaches the oven.

7



In the oven all doors are heated to 425 degrees for a period of twenty minutes to fuse the powder with the metal surface.

8



Once out of the oven and cooled, each door is closely inspected before moving to final assembly.

9



In final assembly the doors are outfitted with custom hardware, glass, screens and frames, then re-inspected for quality assurance.

10



When doors have passed final inspection they are cartoned, wrapped and loaded onto the Home Guard fleet for delivery to our customers.



A Beautiful, Durable Powder Coat Finish is Standard on All

Home Guard Steel Security Storm Doors.



POWDERCOAT is the ultimate metal coating. All doors are pre-treated in a five stage wash system and then top coated with a high-quality, baked-on, TGIC polyester powdercoat finish. Pick the color that best suits your home and style.

#### SECURITY DOOR COLOR OPTIONS



# Steel Security Storm Door Collar

HGI's Steel Security Storm Door Collar provides unparalleled security by preventing access to the deadbolt.



- Attaches under deadbolt
- No assembly required
- Fits all residential deadbolts
- Closes against entry door to prevent deadbolt operation
- Great for multi-family
- Fire code compliant
- Allow egress without key

Note: Color samples will vary from the actual finishes due to the limitations of the printing process. See your sales representative for an acutal sample of painted finishes. \*Denotes Textured Finish

#### SECURITY DOOR OPTIONS & ENHANCEMENTS



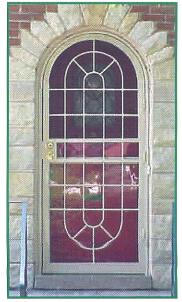
Available Break-In Warranty guarantees your protection with a Home Guard Steel Security Storm Door.



Sidelites make a beautiful addition to any door. All sidelites are built with a keyed lock for removal. Optional weatherstripped tempered glass panels available.



Mail and Magazine
Slots keep your mail
secure and dry.
(Available in polished
brass, antique brass
and satin nickel.)

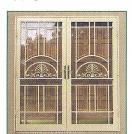


We are the industry leader in specialized doors including roundtops, cathedral tops, archtops, odd sizes and custom doors.

All doors are available in double door systems. Double doors provide a locking system on primary door and a locking head and footbolt on secondary door.



Many styles offer a universal lock prep to match hardware to your Home Guard Industries, Inc. Steel Security Door.

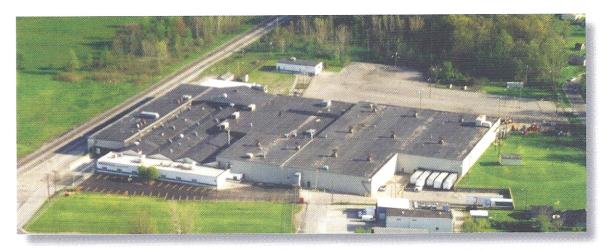








### OLD WORLD CRAFTSMANSHIP MEETS MODERN TECHNOLOGY



HOME GUARD Industries' modern, 170,000 sq. ft. manufacturing facility is located on 22 acres right in the heart of the small community of Grabill, Indiana. Grabill is a quaint town of 900 residents, supported by antique and custom cabinet shops. The surrounding area has been farmed by generations of Amish families, well known for their detail and craftsmanship. The Grabill location provides HOME GUARD with the perfect atmosphere to produce custom window and door products with uncompromising efficiency, speed and quality.







